



Job Phases					
Bottom plate preparation	Bp	8%	Roof welding	Rw	12%
Shell plate preparation	Sp	20%	Sandblast & Painting	SA	8%
Roof structure preparation	Rp	9%	Test	TE	5%
Bottom welding	Bw	10%	Insulation	IN	3%
Shell welding	Sw	25%			

[illegible]